

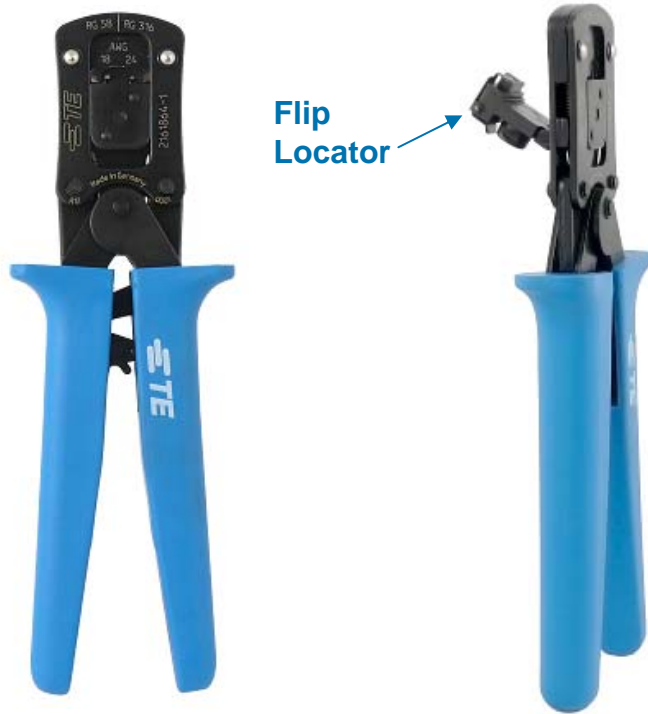
KOAXXA Interconnect Application Tooling Information

February 2013

Information is TE Confidential & Proprietary
Do Not Reproduce or Distribute



Center Contact Crimp Tool P/N 2161864-1



Features and Benefits

- Compact design
- Flip locator provides for accurate placement of center contacts
- Ratchet mechanism insures a complete crimp
- Dual nests for RD316, K02252D, RF174, RG188, RG316, RG58, RG141, RG142

Ferrule Crimp Tool P/N 2161732-1



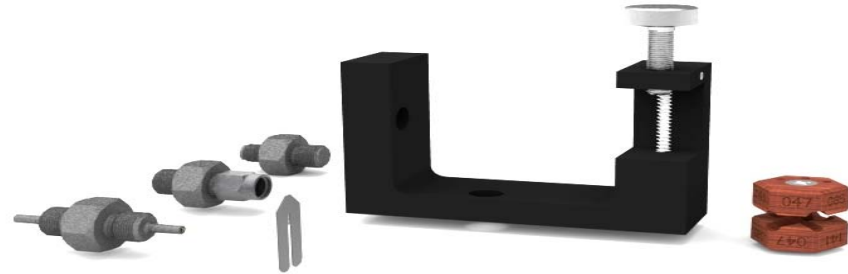
Features and Benefits

- 3 Nest Die Set with .128, .151 & .213 Hex Sizes for Crimping Ferrules
- Ratchet Mechanism insures complete crimp
- Hand Tool Only P/N 354940-1
- Die Only P/N 2161717-1

KOAXXA Interconnect Solder Kit P/N 2161890-1

Features and Benefits

1. Used to solder KOAXXA connector center contacts to cable center conductors
2. Used to solder semi-rigid and conformable cable jacket to connector
3. Kit contains the following Items
 - a. Clamp Fixture P/N 2161891-1
 - b. Center Contact Holder P/N 2161728-1
 - c. Plug Adapter P/N 2161734-1
 - d. Jack Adapter P/N 2161740-1
 - e. .010 inch thick Solder Gauge P/N 91362-6
 - f. Cable Clamp Set for .085 & .141 cables P/N 2161869-1



SMA Solder Tool Kit P/N 1055420-1

For customers who have this kit, the following part numbers can be ordered to solder KOAXXA connector center contacts and ferrules:

- Center Contact Holder 2161728-1
- SMA Plug Adapter Assy 2161734-1
- SMA Jack Adapter Assy 2161740-1
- SMA Right Angle Adapter Assy 2161840-1

Tool and Fixture Pricing and Availability

All tools and fixtures can be ordered through Distribution.

Description	Part Number	Instruction Sheet	TE MOQ Price	MOQ	Inventory
Center Contact Crimp Tool	2161864-1	408-32065	\$336.75	5	TE = 20
Ferrule Crimp Tool	2161732-1	408-32033	\$204.62	5	Heilind = 25
KOAXXA Interconnect Solder Kit	2161890-1	408-32043	\$745.50	5	Heilind = 10
SMA Solder Kit	1055420-1	408-8677	<i>Owners of this kit must order the below components separately.</i>		
Center Contact Holder	2161728-1	408-32043	\$117.15	5	TE = 13
SMA Plug Adapter	2161734-1	408-32043	\$48.30	5	TE = 140
SMA Jack Adapter	2161740-1	408-32043	\$66.25	5	TE = 15
SMA Right Angle Adapter	2161840-1	408-32043	\$132.50	5	TE = 25

